

Wednesday, 7/11/2007 3:05:49 PM

Kim Johnston

Process Sheet

split
8B 07/09/11

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 33510
 Estimate Number : 10385
 P.O. Number :
 This Issue : 7/11/2007 S.O. No. :
 Prsht Rev. : NC
 First Issue : 11 Type : SMALL / MED FAB
 Previous Run : 32032
 Drawing Name : HI-STEP LEG ASSEMBLY
 Part Number : D3065041
 Drawing Number : D3065 REV.B
 Project Number : N/A
 Drawing Revision : B
 Material :
 Due Date : 7/30/2007 Qty: 250 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev. C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

33510A

STEP SPACER



Comment: Sub-Component STEP SPACER

D3065-1 B 32032A x 7mx, B 33510A x 64mx

mf

2.0

33510B

STEP SPACER



Comment: Sub-Component STEP SPACER

D3065-3 B 33510B

mf

3.0

33510C

STEP LEG



Comment: Sub-Component STEP LEG

D3065-5 B 29978C x 1mx, B 33510C x 141mx

mf

4.0

33510D

STEP SPACER



Comment: Sub-Component STEP SPACER

D3065-7 B 33510D

mf

5.0

MS20470AD44

Rivet, Universal Head



Comment: Qty: 30.0000 Each(s)/Unit Total: 7500.0000 Each(s)

Rivet, Universal Head

Pick:

Qty Part Number Description

30 MS20470AD4-4 Rivet

Batch

m104885 m105125

mf 07-09-28

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/09/24	1	split w/o	SB	07/09/24	60		
07/09/27	1	split w/o	SB	07/09/27	40		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 33510

Part Number: D3065041

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3065 and Identify as D3065-041

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 07.10.01

MF 07-09-28 (40)

En 07.10.01 (40) Carter

a.m 07.10.01 (40)

07.10.01 (40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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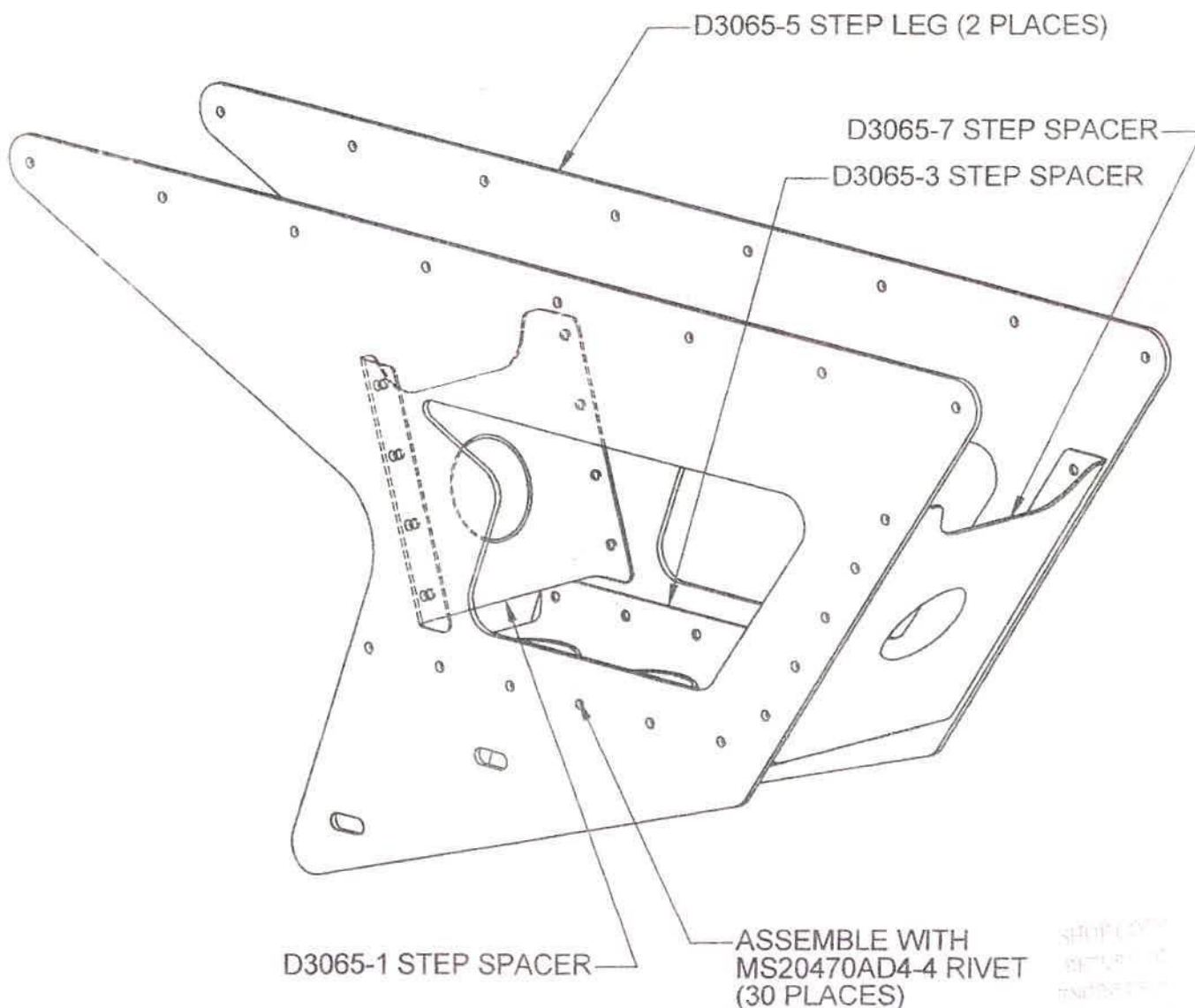
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3065	REV. B SHEET 1 OF 5
DATE 06.05.23		TITLE STEP LEG ASSEMBLY	SCALE 1:2
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

06.06.20 *[Signature]*



D3065-041 STEP LEG ASSEMBLY

SHIPPING
REWORK
INVENTORY
UNCONTROLLED
SUBJECT TO APPROVAL
33570

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